

G	F	R	7	8	9
X	Y	Z	4	5	6
U	V	W	1	2	3
M	S	T	0	.	DELETE
-	↑	LOAD FILE	PAGE UP ↑	SPACE	
←	↓	→	↓ PAGE DOWN		
WINDOW	TAB →	TAB ←	CAPS LOCK	ENTER	
START	ALT	HELP	ITEM HELP	ESC	

UNITS	OFFSET	TOOLS	TOOL LIBRARY	BLOCK SKIP	SINGLE BLOCK	▶ 2D
HOME	JOG	INC JOG	AUTO	MDI	COORDS	▶ 3D
OFFSET X	M CODE		Y ↑	Z ↗		▶ XNC
OFFSET Y		X ←	HOME ALL	→ X		▶ POST
OFFSET Z		Z ↘	↓ Y			
SPINDLE INC.	SPINDLE DEC.		FEED INC.	FEED DEC.		▶ VR MACH
SPINDLE CW	SPINDLE STOP	SPINDLE CCW	CLNT. ON	CLNT. OFF		▶ MACH
▶		■	◀	TURBO		